



JC[®] Globe Valves Type Bolted Bonnet
Class 900 DN 50-200 (2" – 8")
 Carbon, Alloy and Stainless Steel



Fig. VG900BB

Design:
BS 1873 and ASME B16.34

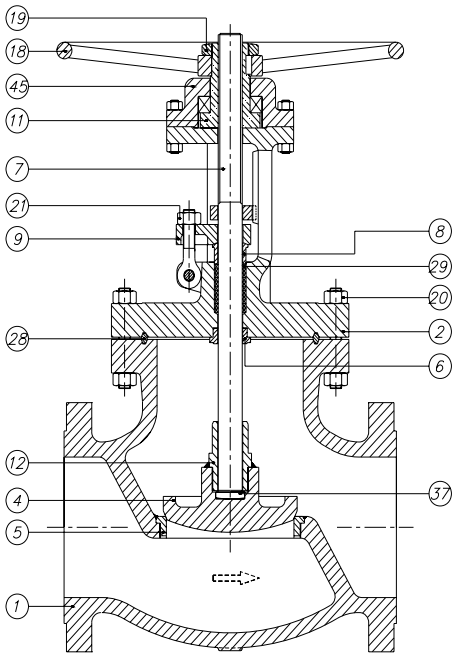




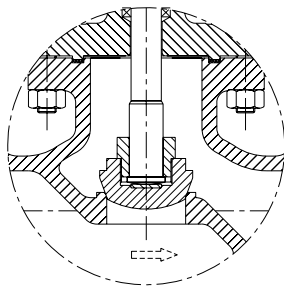
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Parts and materials



Stainless Steel Construction



Trim Material

API 600 Trim No.	Nominal Trim	Stem / Backseat (1)	Seating Surface Body / Wedge
1	F6	13Cr	13Cr
2	304	18Cr-8Ni	18Cr-8Ni
3	F310	25Cr-20Ni	25Cr-20Ni
4	Hard F6	13Cr	Hard 13Cr
5	Hardfaced	13Cr	Co-Cr A (2)
5A	Hardfaced	13Cr	Ni-Cr
6	F6 and Cu-Ni	13Cr	13Cr and Cu-Ni
7	F6 and Hard F6	13Cr	13Cr and Hard 13Cr
8	F6 and Hardfaced	13Cr	13Cr and Co-Cr A (2)
8A	F6 and Hardfaced	13Cr	13Cr and Ni-Cr
9	Monel	Ni-Cu Alloy	Ni-Cu Alloy
10	316	18Cr-8Ni-Mo	18Cr-8Ni-Mo
11	Monel and Hardfaced	Ni-Cu Alloy	Ni-Cu Alloy and Trim 5 or 5A
12	316 and Hardfaced	18Cr-8Ni-Mo	18Cr-8Ni-Mo and Trim 5 or 5A
13	Alloy 20	19Cr-29Ni	19Cr-29Ni
14	Alloy 20 and Hardfaced	19Cr-29Ni	19Cr-29Ni and Trim 5 or 5A
15	Hardfaced	18Cr-8Ni	Co-Cr A (2)
16	Hardfaced	18Cr-8Ni-Mo	Co-Cr A (2)
17	Hardfaced	18Cr-10Ni-Cb	Co-Cr A (2)
18	Hardfaced	19Cr-29Ni	Co-Cr A (2)

(1) ...and small internal parts that normally contact the service fluid

(2) Trademark material Stellite 6

Item	Description	Material of construction*			
		Carbon Steel	Carbon Steel (Low Temp.)	Alloy Steel	Stainless Steel
1	Body	A 216 Gr.WCB	A 352 Gr.LCB	A 217 Gr.C5	A 351 Gr.CF8M
2	Bonnet	A 216 Gr.WCB	A 352 Gr.LCB	A 217 Gr.C5	A 351 Gr.CF8M
4	Disc	A 105 + ER 410	A 182 Gr.F304	A 217 Gr.C5 + ER 410	A 351 Gr.CF8M
5	Seat Ring	A 105 + Stellite	A 182 Gr.F304	A 182 Gr.F6a + Stellite	-----
6	Backseat	A 182 Gr.F6a	A 182 Gr.F304	A 182 Gr.F6a	-----
7	Stem	A 182 Gr.F6a	A 182 Gr.F304	A 182 Gr.F6a	A 182 Gr.F316
8	Gland	A 105	A 105	A 182 Gr. F6a	A 182 Gr.F316
9	Gland Flange	A 105	A 105	A 105	A 182 Gr.F304
11	Stem Nut	B 148 / A 439 Gr.D2	B 148 / A 439 Gr.D2	B 148 / A 439 Gr.D2	B 148 / A 439 Gr.D2
12	Disc Nut	A 182 Gr.F6a	A 182 Gr.F304	A 182 Gr.F6a	A 182 Gr.F316
18	Handwheel	Carbon Steel	Carbon Steel	Carbon Steel	Carbon Steel
19	Handwheel Nut	Steel	Steel	Steel	Steel
20	Bonnet Bolt & Nut	A 193 Gr.B7 / A 194 Gr.2H	A 193 Gr.B7 / A 194 Gr.2H	A 193 Gr.B7 / A 194 Gr.2H	A 193 Gr.B7 / A 194 Gr.2H(3)
21	Eye Bolt & Nut	A 193 Gr.B7 / A 194 Gr.2H	A 193 Gr.B7 / A 194 Gr.2H	A 193 Gr.B7 / A 194 Gr.2H	A 193 Gr.B7 / A 194 Gr.2H
28	Gasket	Soft Iron	SS 304	SS 304	SS 316
29	Stem Packing	Graphite	Graphite	Graphite	Graphite
37	Thrust Washer	A 182 Gr.F6a	A 182 Gr.F304	A 182 Gr.F6a	A 182 Gr.F316
45	Lock Nut	Steel	Steel	A 182 Gr.F6a	A 182 Gr.F316

(3) Zinc coating

* Standard constructions with Trim 8, 2 and 10, other options are available

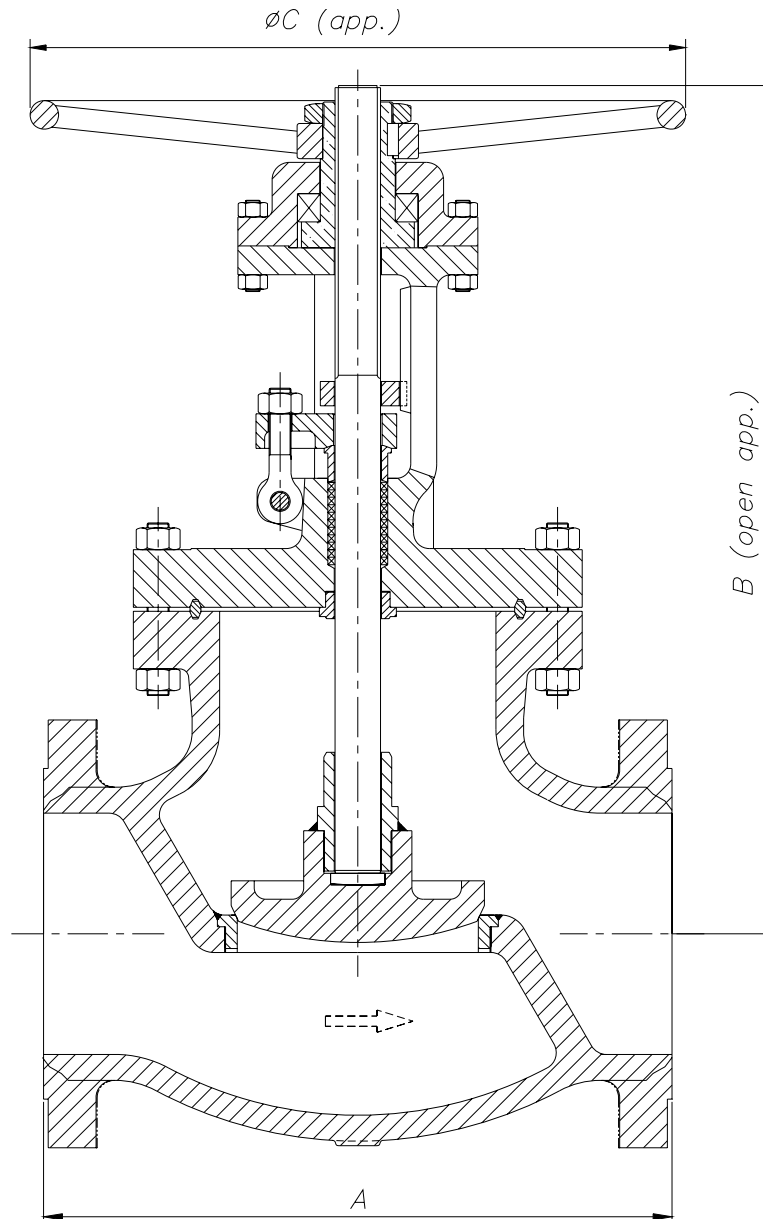




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Dimensions



DN	A (RF/BW)	B	ØC	WEIGHT
50 (2")	368	478	350	105
65 (2½")	419	550	350	120
80 (3")	381	614	450	131
100 (4")	457	789	560	218
125 (5")	559	825	560	235
150 (6")	610	886	460	452
200 (8")	737	932	610	710

(*) Dimensions in mm and weight in kg
For other sizes consult to the technical department.



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General Characteristics, Cv, P&T Rating

GENERAL CHARACTERISTICS	Fig. VG900BB		
DESIGN STANDARDS			
Valves design	BS 1873	ASME B16.34	
End to End Dimensions	ASME B16.10 & ISO 5752		
Flanged Dimensions	ASME B16.5 & ISO 7005-1 Part. 1	BS 3293	MSS SP-44
Buttweld Dimensions	ASME B16.25		
Visual Inspection	MSS SP- 55		
Marking	MSS SP-25 & ISO 5209		
TESTS AND CERTIFICATES			
Pressure testing	API 598 & ISO 5208	EN 12266-1	MSS SP-61
Other	ATEX, CE		

Cv Values in U.S. Gallons/min.

DN	Cv	DN	Cv
50 (2")	45	125 (5")	280
65 (2½")	70	150 (6")	400
80 (3")	90	200 (8")	700
100 (4")	150		

Pressure-Temperature (STANDARD CLASS According to ASME B16.34)

Temp °C	MATERIAL			
	A216 WCB Bar	A352 LCB Bar	A217 C5 Bar	A351 CF8M (**) Bar
-29 to 38	153,0	143,7	155,0	148,8
95	139,5	135,7	154,0	128,2
150	135,7	131,9	148,1	115,8
205	130,9	127,5	145,7	106,1
260	123,7	120,2	137,5	98,9
315	113,0	110,2	125,1	93,4
345	110,9	108,2	121,6	91,6
375	110,2		117,5	89,9
400	104,0		109,2	88,2
425	85,1		105,1	87,2
450	55,5		99,9	86,5
485	35,5		76,5	85,8
510	21,4		56,8	79,9
540	10,7		41,0	72,3
565			29,6 *	71,0 *
595			20,7 *	63,0 *
620			12,7 *	48,9 *
650			7,2 *	38,2 *
675				30,3 *
705				24,1 *
735				20,0 *
760				15,5 *
790				12,1 *
815				8,6 *

* FOR WELD END VALVES ONLY. FLANGED END RATINGS TERMINATE AT 540°C

** A351 CF8M at temperatures over 538°C (1000°F) to be used only if Carbon contents is 0,04% or higher.